

TYPE APPROVAL CERTIFICATE

This is to certify:

that the lifting set for offshore containers and portable offshore units

with type designation(s)
wire rope lifting sets

issued to

African Wire Ropes (Pty) Ltd
Windhoek, Namibia

is found to comply with

DNV standard DNV-ST-E271 – 2.7-1 Offshore containers, March 2023
DNV standard DNV-ST-E273 – 2.7-3 Portable offshore units, April 2016 (Amended May 2022)
ISO 10855-2:2018 Offshore containers and associated liftings sets – Part 2: Design, manufacture and testing of lifting sets
IMO/MSC Circular 860
EN 13414-1 Wire rope slings

Application:

1, 2, 3, and 4 leg lifting sets, with forerunner where fitted, for lifting of:
- offshore container, with maximum gross mass 0 to 25000 kg,
- portable offshore units

Issued at **Aberdeen** on **2024-08-27**

for **DNV**

This Certificate is valid until **2029-08-26**.

DNV local unit: **Abu Dhabi**

Approval Engineer: **Elisabeth Legg**

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.



Product description

This type approval certificate covers wire rope lifting sets with wire rope diameter from 18 mm to 32 mm, assembled with turnback and Flemish eyes by African Wire Ropes (Pty) Ltd in accordance with DNV-ST-E271 and DNV-ST-E273.

The wire rope lifting sets assembled by African Wire Ropes (Pty) Ltd consist of components from the following sub suppliers:

Component	Sub supplier (DNV to be informed and review new sub suppliers)	DNV type approval reference
Master link and Quad assembly	Crosby Group LLC	TAS00002GF
	McKinnon Chain South Africa (Pty) Ltd	TAS00002KR
	Yoke Industrial Corp., Ltd.	TAS0000337
		TAS00002SZ
Wire rope ¹⁾	Bridon International Ltd. Haggie Steel Wire Rope (Pty) Ltd Usha Martin Limited	N/A
Shackles ²⁾	Crosby Group LLC	TAS00002GA
	Gunnebo-Anja Industrier AS	TAS00002T2
	Royal Van Beest Group B.V.	TAS00001B8
	Yoke Industrial Corp.	TAS000033J TAS0000241
Ferrules ³⁾	Crosby Group LLC Sahm Splice GmbH	N/A
Thimbles ⁴⁾	Sahm Splice GmbH The Toho Group	N/A

1) Wire ropes used in forerunner and bottom legs of lifting sets shall be 6-stranded and of type 6x19 or 6x36 and may be fibre cored or steel cored, with wire rope grades 1770 N/mm² or 1960 N/mm², in accordance with EN 12385-4, or equivalent.

2) Shackles are only considered part of the lifting set if captive (i.e. can not be removed after assembly of lifting set).

3) Ferrules/sleeves shall be in accordance with EN 13411-3, or equivalent.

4) Thimbles shall be in accordance with EN 13411-1, or equivalent.

Components shall be delivered with the following certificates:

- Master Links, Quad assemblies and Shackles: Certificates based on DNV type approval.
- Wire Ropes: To be supplied with traceable material certificates in accordance with EN 10204, inspection certificate, type 3.1.
- Thimbles and ferrules: To be supplied with a material certificate in accordance with EN 10204, test report, type 2.2.

Application/Limitation

For each delivered drum of wire rope, a test leg with one eye in each end shall be prepared and tested to breaking. A reference should be made to the wire drum test report in each lifting set certificate where that wire is used.

All production testing should be carried out in accordance with African Wire Ropes (Pty) Ltd procedures, to be agreed with the local DNV office.

The WLL to be referenced in certificates and marked on lifting sets shall be the maximum working load limit (WLL) of the lifting set, as per the definition in DNV-ST-E271.

For lifting sets manufactured in accordance with DNV-ST-E271

Lifting sets shall be assembled in accordance with the strength requirements described in DNV-ST-E271 section 8. The angle of the sling legs from vertical should be taken into account when choosing slings. This angle should normally be 45°, but smaller angles may be used.

The manufacturer shall issue product certificates in accordance with DNV-ST-E271 section 8.5, using the African Wire Ropes (Pty) Ltd form QM/COC Rev.1 Dated: 16/08/2024. This certificate shall only be used for lifting sets certified in accordance with this type approval certificate.

Special lifting sets, assembled in accordance with the principles described in DNV-ST-E271 section 8 and appendix E, are also covered by this type approval. If unsymmetrical slings are to be assembled, the local DNV office shall be contacted to review each case, unless otherwise agreed in advance.

Note: The sling leg is not necessarily the weakest part of the lifting set. Master Link assemblies selected for lifting sets with legs at 45° may not be suitable for lifting sets with a smaller angle.

For lifting sets manufactured in accordance with DNV-ST-E273

Prior to selection of the lifting set, the minimum required working load limit (WLL) shall be calculated in accordance with the strength requirements in DNV-ST-E273 section 7.3. The resultant sling force (RSF) is provided in the DNV design verification report (DVR) for the portable offshore unit. The DVR should be made available for the lifting set manufacturer.

The manufacturer shall issue product certificates in accordance with DNV-ST-E273 section 7.5, using the African Wire Ropes (Pty) Ltd form QM/COC Rev.1 Dated: 16/08/2024. This certificate shall only be used for lifting sets certified in accordance with this type approval certificate.

Type Approval documentation

Document No.	Rev.	Title
AWR TA DNV ST 2.7-1	2	DNV Slings Manufacturing Procedure
QM/BTR	0	Report of Break Test
QM/COC	1	Certificate of Conformity

In addition, the following documents are also used as information:

- Prototype break test reports.
- DNV periodic assessment reports.
- Sample calculations.
- Material certificates for wire rope.

Tests carried out

Prototype breaking load test of assembled wire rope sling leg.

Marking of product

For lifting sets manufactured in accordance with DNV-ST-E271: refer to section 8.

For lifting sets manufactured in accordance with DNV-ST-E273: refer to section 7.6.

Periodical assessment

In order to maintain the validity of the type approval certificate, periodical assessments should be carried out by a DNV surveyor every **6 months** in accordance with DNV-SE-0284. Periodical assessments will, where possible, be harmonised with other surveys and audits conducted by DNV.

This certificate is only valid if required periodical assessments are carried out with satisfactory results. To check the validity of this certificate, please look it up in <https://approvalfinder.dnv.com>